

Date: Tuesday, 5/23/2006 8:31:14 AM
 User: Kim Johnston

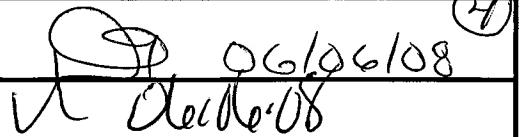
Process Sheet

Customer	CU-DAR001	Dart Helicopters Services	Drawing Name	JET TUBE
Job Number	27185			
Estimate Number	10472			
P.O. Number	N/A		Part Number	D2409
This Issue	5/23/2006	S.O. No. : N/A	Drawing Number	D2409 REV. A
Prsht Rev.	NC		Project Number	N/A
First Issue	N/A	Type : SMALL /MED FAB	Drawing Revision	A
Previous Run	26917		Material	N/A
Written By	See A COMMENT Below			Due Date : 6/30/2006
Checked & Approved By	S. J. 06.05.23			Qty: 4 Um: Each
Comment	Est: C 03.04.14 Reformat; Incorporated D2292; D2375-3-08-106; D2403 - D2417 KJ/RF			

Additional Product

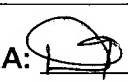
Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T0500W035	6061-T6 Tube .500 x.035W 
Comment: Qty.: 1.6666 f(s)/Unit Total : 6.6664 f(s) 6061-T6 Tube 0.50 x .035W Material: 6061-T6 (0.50" OD x 0.035") wall seamless tubing (M6061T6T0.500W.035) Batch: <u>14692</u> FF 06.06.07 4		
2.0	SMALL-FAB 1	SMALL & MEDIUM FAB RESOURCE 1 
Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Cut as per template D2409T1 2- Deburr 3- Bend as per template D2409T2 & Dwg D2409 Identify as D2409 		
3.0	QC5	INSPECT WORK TO CURRENT STEP 
Comment: INSPECT WORK TO CURRENT STEP 		
4.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>STY3</u> 		
5.0	DC	DOCUMENT CONTROL 
Comment: DOCUMENT CONTROL Inspection Level 21 		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 06/06/08

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

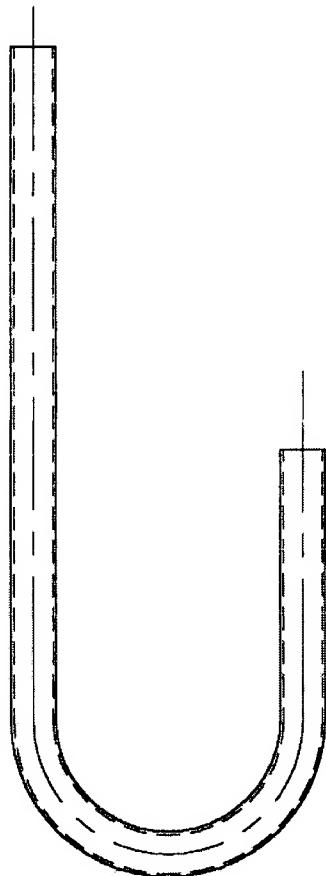
NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____



DATA COPY ISSUED
BY DART

PREPARED	DART AERO ACCESSORIES INC	
B. Williams		VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED B.W.	APPROVED B.W.	REV. A
DATE Apr. 6, 1995		D2409 SHEET 1 OF 1
		TITLE JET TUBE SCALE 1:2

RELEASED
96/09/10 B.W.



MATERIAL: 0.50 OD 0.035 WALL AL
BEND PER TEMPLATE TD2409

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SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 27185